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The separation steps are as follows:

Separation Step Products Distillation

Distillate: all C4s, methanol Bottoms: 99

wt% MTBE L/L Extraction with water

Extract: methanol, water Raffinate: C4s

Distillation Distillate: methanol to recycle

Bottoms: water for recycle Exercise 1.6(c)

Subject: Conversion of propylene to  
butene-2s.

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