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sends information, and the modem becomes ready to receive, it sends a DCE ready signal.

When the router is ready to send data, it sends a Ready to send signal.

~~What is RS232 Serial Communication Protocol and How it Works?~~

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Framing [Known data width, 8bits] with NRZ encoding. The RS232 interface is synchronous when the clocks are used (DA / DB), otherwise its asynchronous. The RS232 interface is rated to operate up to 20kbps. Use TIA/EIA-562 (low voltage version of RS232) or TIA/EIA 423 for higher data rates.

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commonly used in  
computer serial ports  
and is still widely used  
in industrial  
communication devices.

~~RS 232~~ ~~Wikipedia~~

FLOW-BUS is a  
fieldbus, designed by  
Bronkhorst High-Tech  
BV, based on RS485  
technology, for digital  
communication between  
digital devices, offering

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the possibility of host-control by PC. Thermal Mass Flow Controller with FLOW-BUS interface

~~FLOW-BUS+~~

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communication servers,  
terminals, point of sale  
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interrupt status port  
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~~OMG COMM8 PCI  
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SCHNITTSTELLEN .

2.1 RS232/FLOW-BUS-  
S CHNITTSTELLE.

Die RS232/FLOW-BUS-

Schnittstelle ist eine

Schnittstelle zwischen

dem FLOW-BUS und

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RS232. Sie wird

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communicates to  
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RS-232 serial  
communication  
protocol. This video will  
explain the basics of  
RS-232 serial  
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It is used to control the data flow and prevent loss during transmission.

Applications of RS232 Communication RS232 serial communication is used in old generation PCs for connecting the peripheral devices like

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mouse, printers, modem  
etc. Nowadays, RS232  
is replaced by advanced  
USB.

## Digital

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Learn how to install  
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All FLOW-BUS

instruments and  
instruments with RS232  
communication are

supported, with the  
following limitations: -

RS232/FLOW-BUS  
interface, firmware  $\geq$   
4.09 - Digital mass flow  
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without RS232  
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firmware  $\geq$  V5.xx -

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How RS232 works :  
RS232 defines a  
protocol that details how

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a stream of data bits is sequentially transmitted onto a wire i.e. a bit stream. The order and meaning of each bit is defined by the protocol. The simple explanation below is sufficient to understand RS232 - no need to read a big manual!

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